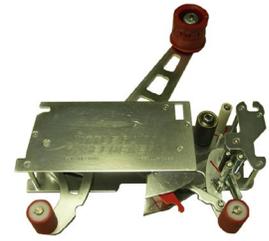


TAPE HEAD COMPARISON CHART



	IPG® Interpack™ ET X™	IPG® Interpack™ HSD 2000-ET II	Dekka® 22
Side Threading	Partial	Yes	Yes
Peel Roller	Yes	Yes	No
Force On the Case		Increasing force on case as roller becomes horizontal, then sharply reduces as tape is applied around corner	Increasing force on case as roller becomes horizontal, then sharply reduces as tape is applied around corner
Tape Leg Stiffener	Twin designs, spring loaded finger & wrap around; Provides maximum tape leg support and less than 1" of the tape leg unsupported	2 Styles, spring loaded finger & wrap around	Spring loaded finger
Will Process All CST Technologies	Yes	Yes	Poor acrylic; No natural rubber
Easy To Upgrade Into Competitive Machinery	Pre-drilled holes; adapter kits for hundreds of competitive machines	Pre-drilled holes; 75 adapter kits	Adapter kits available
Material of Roller Contacting Adhesive	Non-stick PTFE coated knurled rollers	Teflon; No build-up	Delrin; Noticeable buildup of softer adhesives
Adjustable Main Spring	Yes	Yes	Yes
Tape Leg Length Adjustable	Yes	2" to 2½"	2¼" to 2½"
Blade Guard	Flipper guard and oiler pad with magnetic retaining device; No extended tab to contact the case is required	Independent flipper guard with oiler	Independent flipper guard with oiler
Maintenance	Glycodur & stainless pivoting surfaces mean lube free and 3 million processing cycles	Glycodur & stainless means lube free and 3 million processing cycles, routine cleaning recommended	Routine cleaning recommended; brass bushings do not last as long
Blade Replacement	Blade secured with 2 button head Allan screws	Blade secured with 2 button head Allan screws	Blade secured with 2 button head Allan screws
Bearings	Glycodur bearings	Glycodur bearings	Oilite bushings
Wipe Down Rollers	Anti-static urethane; Split polymer wipe down tab drive the adhesive deeper into the short fibers of highly recycled corrugated	Urethane	Molded rubber
Mandrel	Plastic with 2 bearings	Metal	Metal
Main Cross Shafts	Stainless	Stainless	Steel

TAPE HEAD COMPARISON CHART



	IPG® Interpack™ ET X™	3M® Accu-glide™ II	Loveshaw® Little David™ CAC-60
Side Threading	Partial	No	Yes
Peel Roller	Yes	No	Yes
Force On the Case		Initial light force on the case but increases as roller becomes horizontal and tape is applied around corner	Initial light force on the case but increases significantly as roller becomes horizontal due to secondary main spring
Tape Leg Stiffener	Twin designs, spring loaded finger & wrap around; Provides maximum tape leg support and less than 1" of the tape leg unsupported	Wrap around	Finger plate; Guide plate
Will Process All CST Technologies	Yes	Poor acrylic; No natural rubber	No natural rubber
Easy To Upgrade Into Competitive Machinery	Pre-drilled holes; adapter kits for hundreds of competitive machines	No program beyond 3M machines	No program
Material Of Roller Contacting Adhesive	Non stick PTFE coated knurled rollers	Delrin; Noticeable buildup of softer adhesives	Teflon; No build-up
Adjustable Main Spring	Yes	Yes	Yes
Tape Leg Length Adjustable	Yes	2" to 3"	No
Blade Guard	Flipper guard and oiler pad with magnetic retaining device; No extended tab to contact the case is required	Independent flipper guard with oiler	Lockable flipper guard with oiler pad
Maintenance	Glycodur & stainless pivoting surfaces mean lube free and 3 million processing cycles	19 lube points every 250 hrs; Brass bushings do not last as long	Routine cleaning recommended; Bronze bushings do not last as long
Blade Replacement	Blade secured with 2 button head allan screws	Blade secured with 2 button head Allan screws	Blade floats using 2 thin wire coil springs for tool free replacement
Bearings	Glycodur bearings	Brass bushings	Oilite bushings
Wipe Down Rollers	Anti-static urethane; Split polymer wipe down tab drive the adhesive deeper into the short fibers of highly recycled corrugated	Rubber	Urethane
Mandrel	Plastic with 2 bearings	Plastic	Plastic with locking ring which spreads plastic tabs to secure the roll on mandrel
Main Cross Shafts	Stainless	Steel	Steel