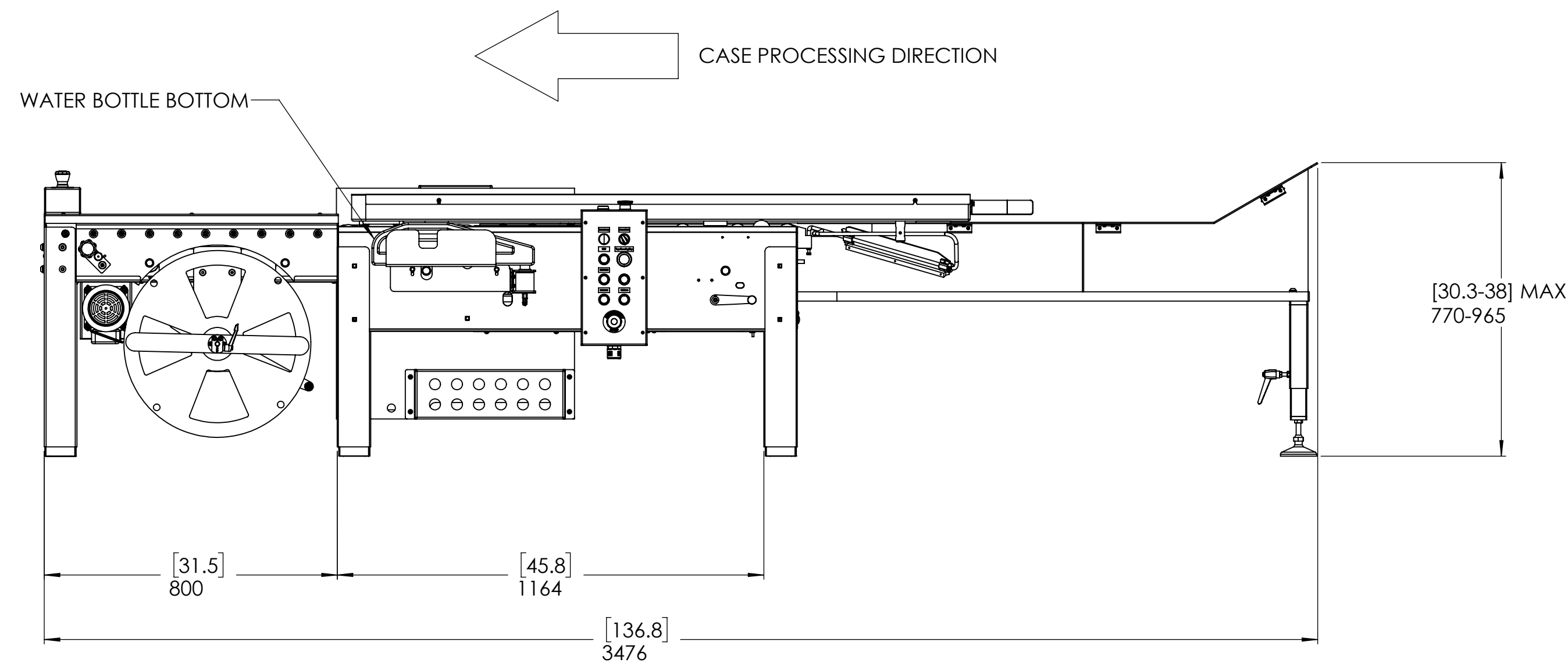
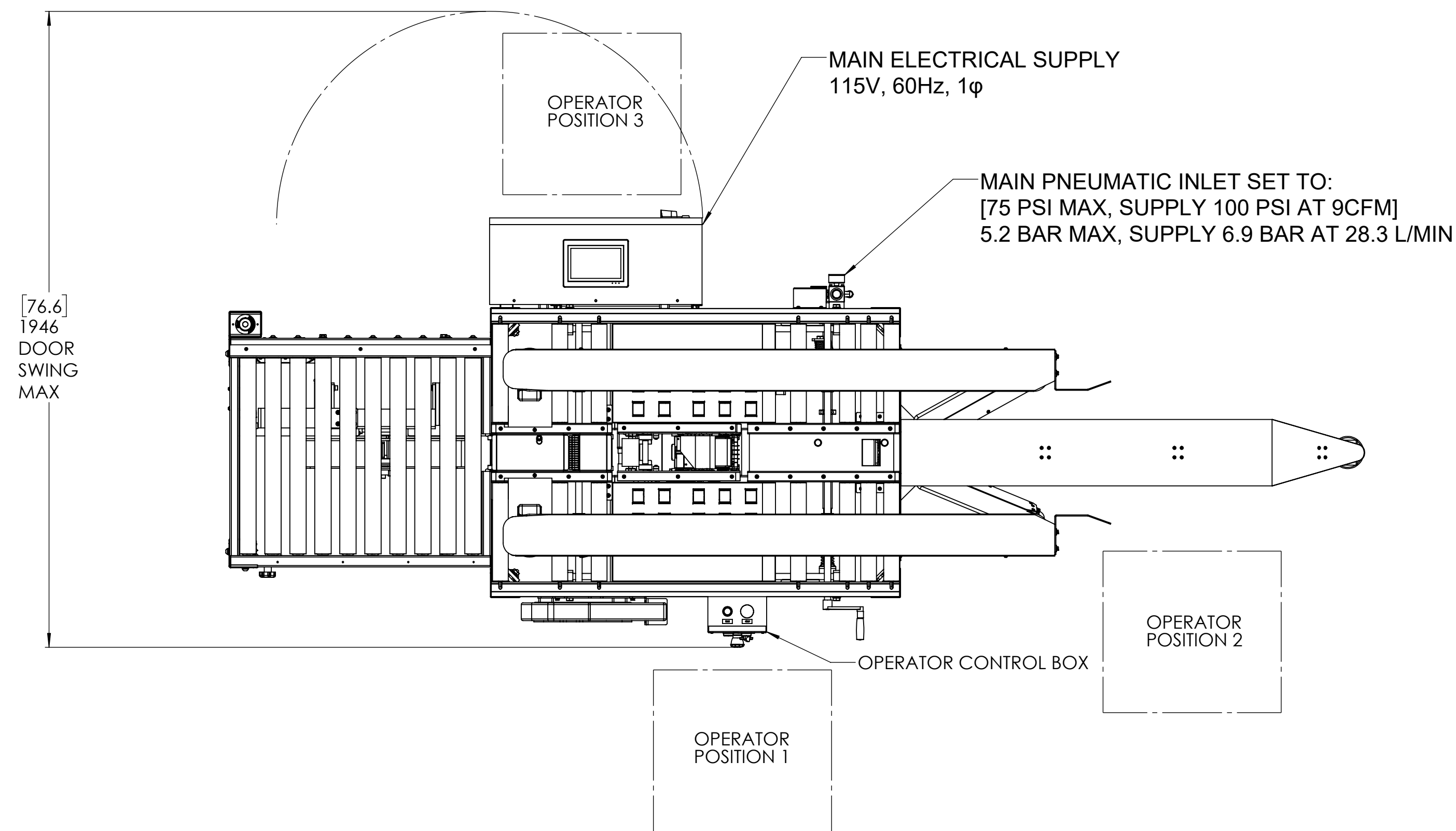
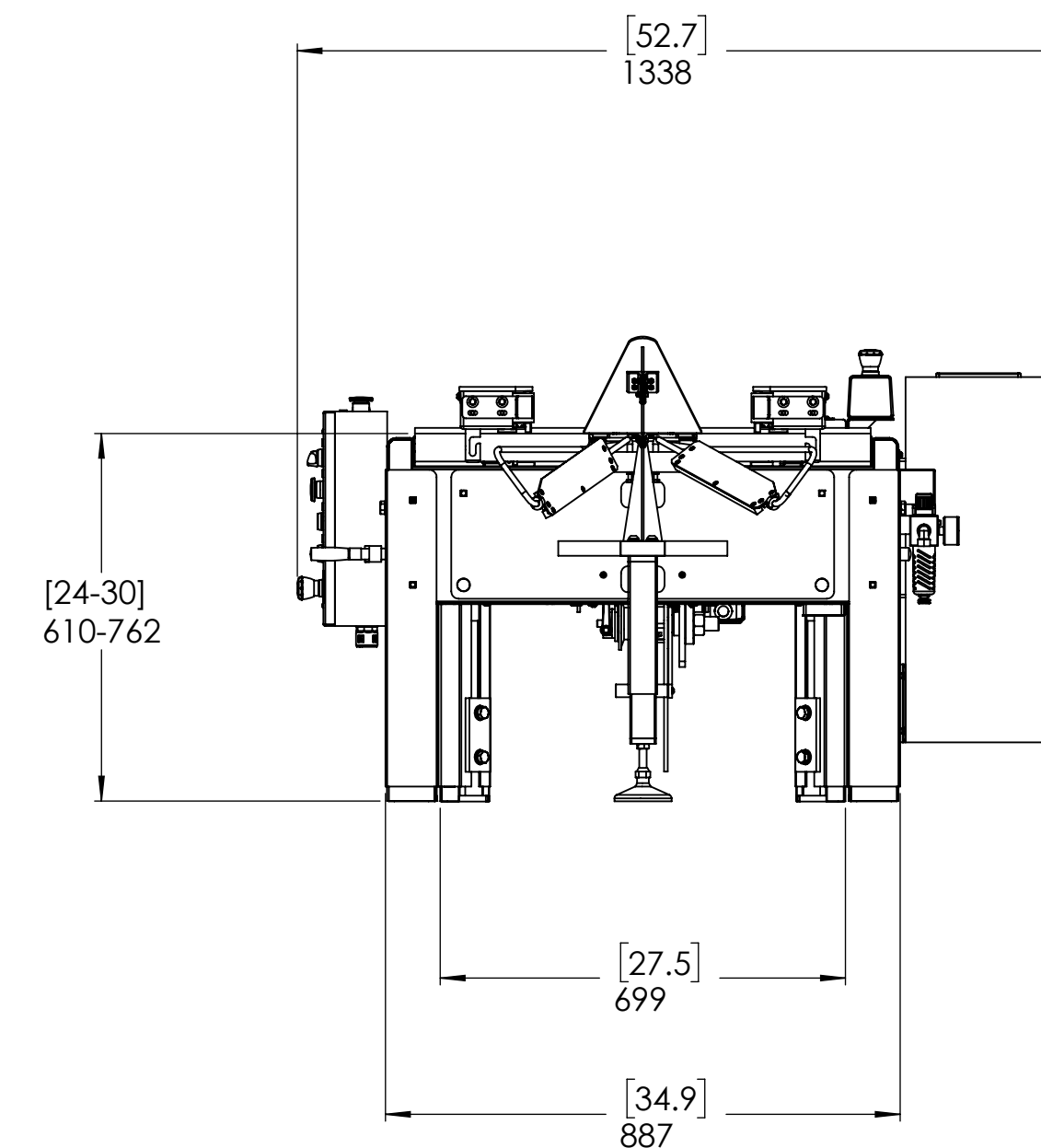




- NOTES:
1. HEIGHT DIMENSIONS ARE BASED ON MAXIMUM POSSIBLE POSITION
 2. CONVEYOR HEIGHT VARIABLE [24-30" STANDARD] OTHER HEIGHTS AVAILABLE
 3. ONLY A SINGLE OPERATOR TO USE THIS CASE SEALER AT A TIME
 4. OPERATOR POSITION 1 IS TO START/STOP AND ALTER OTHER OPERATIONAL ITEMS
 5. OPERATOR POSITION 2 IS FOR CASE FOLDING AND NORMAL OPERATION
 6. OPERATOR POSITION 3 IS FOR INTERACTION WITH THE HMI
 7. REVERSE ELECTRICAL CABINET (REQUIRES REVERSAL OF BOTTOM WATER) UM085, THIS REVERSAL MIRRORS THE LOCATION OF OPERATOR POSITION 3
 8. REVERSE OPERATOR CONTROLS UM003 THIS REVERSAL MIRRORS OPERATOR POSITIONS 1 & 2



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THIRD ANGLE PROJECTION
D size
SCALE
1:12

RoHS COMPLIANCE
REQUIRED
DO NOT SCALE
DIMENSIONS ARE
MILLIMETERS (INCHES)
AND APPLY AFTER FINISH
BREAK AND DEBURR ALL EDGES
STANDARD TOLERANCES:
INCHES ARE REFERENCE ONLY
X [XXX] ±0.75 [±0.030]
X [XXX] ±0.25 [±0.010]
XX [XXX] ±0.13 [±0.005]
ANGLES ±1°
SURFACE FINISH (PRE-COATING):
(UNLESS OTHERWISE SPECIFIED):
MACHINED PARTS:
1.6 Ra µm [63 Ro µin] MAX
SHEET METAL:
No. 4 SATIN MAX

ipg intertape polymer group
machinery division
DRAWING NO. C1116 PART NO. UM791
TITLE USA 2024-WAT BFF
MATERIAL: VARIES
FINISH: VARIES
DRAWN BY RPT DATE 11 NOV 2025 APPROVED DATE REV. A SHEET 1 OF 1