

i tape



INTERPACK™
BRAND PACKAGING SYSTEMS



Shown with optional casters

USA 2024-BFF

UNIFORM SEMI-AUTOMATIC CASE SEALER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized RSC style cases. The USA 2024-BFF improves productivity and ergonomics by assisting the operator with automated assemblies such as extended side drives, "T" rail pack station and top & bottom flap folding. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

MACHINE FEATURES & BENEFITS

- Heavy duty construction will process up to 85 lb. cases
- "T" rail pack table with case forming ski stabilizes the case during packing
- Extended 2" side belt drives power the case through top and bottom flap folding
- Rotating flap plows ensure smooth bottom flap folding
- Additional optional "T" rail tables available for narrower, wider or longer cases
- Twin 1/3 HP motors for 24/7 operation
- Dual column for maximum processing stability
- Slide & lock upper head simplifies case size set up
- Selectable floating upper head processes mild overfills
- Offset tapes heads process cases as low as 2" tall
- Reversible controls for left or right handed operation

THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



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PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 2024-BFF
Min Case (L x W x H)	8" x 8" x 2" STD* / 6" x 4" x 3.5" OPT**
Max Case (L x W x H)	26" x 20" x 24"
Case Weight	0 - 85 lbs
Belt Speed	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (2 x 1/3HP)
Tape Width	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"
Machine Weight	680 lbs crated
Machine Dimensions	102" x 41" x 73"

*Top squeezers close to 8" minimum

** Additional optional "T" rail will be necessary to process this minimum case size



1 Tip-up tape head simplifies roll replacement

2 Single handle locks upper head to both columns

3 1/3 HP motors for heavy duty usage

4 Offset tape heads process 2" high cases

5 Self-tensioning & tracking side drives simplify belt replacement

6 Slide & lock upper head for quick & simple size setup

7 "Floating" upper head for mild overfills

8 Case retainer infeed guides

9 Extended side drives power the case during flap folding

10 "T" rail station improves case set up and packing

11 Rotating flap plows improve flap folding

12 Optional swivel & locking casters

OPTIONS & ACCESSORIES

- Additional "T" rail tables (shown above)
- 3-inch wide tape heads
- Heavy-duty casters (shown above)
- Exit tables
- ET Xtreme™ tape heads

DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit itape.com/machines

