



Shown with optional infeed and exit tables

RSA 20-B

RANDOM SEMI-AUTOMATIC BOTTOM ONLY CASE SEALER

Interpack's RSA Series Case Sealers are operatorfed machines that automatically adjust for each size case processed. When your production produces different sized cases to be processed though a single case sealer, an Interpack™ random case sealer is your answer. The RSA 20-B's side belt drive is ideally suited to process narrow cases. Every Interpack Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

MACHINE FEATURES & BENEFITS

- Heavy-duty construction will process up to 85 lb. cases
- Side belt drive to process narrow cases
- Indexing gate to properly position the case for processing
- Unique "Clear" push button to clear jams and replace bottom tape roll
- 1/3 HP motor for 24/7 operation

THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's RSA Series, including CAD drawings, manuals and videos!



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PRODUCT ATTRIBUTES

CHARACTERISTICS	RSA 20-B	RSA 20-B/3"
Min Case (L x W x H)	6" x 4" x 2"	6" x 5" x 2"
Max Case (L x W x H)	Inf x 20" x Inf	Inf x 20" x Inf
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Compressed Air	9 CFM @ 90 PSI	9 CFM @ 90 PSI
Electric	110v., 1ph., 60hz., 6A., (2 x 1/3HP)	110v., 1ph., 60hz., 6A., (2 x 1/3HP)
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	584 lbs crated	584 lbs crated
Machine Dimensions	44.75" x 48.5" x 33"	44.75" x 48.5" x 33"



1
Index gate positions case for proper processing



2
Self-tensioning & tracking side drives simplify belt replacement



3
1/3 HP motors for heavy duty usage



4
"Clear" button for jams & replacing bottom tape roll (Opposite Side of Machine)



5
Optional swivel & locking casters

OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (exit shown above)
- ET Xtreme™ tape heads

DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit itape.com/machines

