



i tape



# DOUBLE-COATED TAPES



i tape



## DOUBLE-COATED TAPES

When it comes to finding the perfect solution for just about any bonding application between a variety of substrates and surfaces, count on double-coated tapes from IPG® and Cactus®. Intended as a sleek companion or alternative to traditional rivets, screws, or glue, our double-coated tapes are ideal when an aggressive long-term or permanent bonding solution is needed. Available in a wide variety of sizes, types and solvent adhesive technologies, there's sure to be an IPG or Cactus double-coated tape to suit your most demanding needs.

### MARKETS

- Aerospace
- Appliance
- Auto Aftermarket
- Building and Construction
- Consumer
- Electrical Electronic
- General Manufacturing
- HVAC
- Marine and Composites
- Transportation
- Signs and Monuments

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## 4 DOUBLE-COATED TISSUE TAPES

Double-coated tissue tapes are designed to be durable, yet easy to handle, so it saves valuable processing time and reduces cost by virtually eliminating breakage. Much of this durability is due to the heavy-duty release liner that contributes added strength, making it converter friendly.



## 4 DOUBLE-COATED PAPER TAPES

Double-coated paper tapes offer aggressive pressure-sensitive natural rubber adhesive generously coated on both sides of a durable paper backing. Both tapes feature an easy release white crepe paper liner and can be applied by hand or machine. Ideal for textile manufacturing and carpet installation.



## 5 DOUBLE-COATED FILM TAPES

Double-coated film tapes provide excellent adhesion to a variety of surfaces and are ideal for permanent bonding and mounting applications. The selection of vinyl and polyester backings allow for usage in a wide range of temperatures.



## 6 DOUBLE-COATED FOAM TAPES

Double-coated foam tapes bring exceptional performance in applications where long term bonding is needed. Ideal for mounting, cushioning, sound dampening and vibration. The conformable foam construction performs well when filling gaps on both uniform and irregular surfaces.









## 7 ADHESIVE TRANSFER TAPES

Adhesive transfer tapes all have a solvent based acrylic adhesive on an easy release kraft paper liner. The shear and adhesion properties of the ATA & ATG family of products range from good to excellent and are suitable for a broad range of temperatures, and are resistant to UV light. ATG products are reverse wound so they can be easily applied to many surfaces with an adhesive transfer tape gun.



# TISSUE TAPES



## DOUBLE-COATED TISSUE TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>DCT080A</b>	Medium Grade Acrylic	Tissue	60 (16.4 N/25mm)* 50 (13.7 N/25mm)**	8.3 (0.21mm)	3.3 (0.08mm)	White	White SCK
	<b>DCT101A</b>	Medium Grade Acrylic	Tissue	60 (16 N/25mm)	6.8 (0.17mm)	3.6 (0.09mm)	White	White SCK
	<b>DCT085A</b>	Premium Grade Acrylic	Tissue	80 (21.9 N/25mm)* 80 (21.9 N/25mm)**	11.8 (0.29mm)	6.8 (0.17mm)	White	White PCK
	<b>DCT102A</b>	Premium Grade Acrylic	Tissue	69 (19 N/25mm)	8.3 (0.21mm)	3.8 (0.10mm)	White	White PCK
	<b>H248B</b>	Premium Grade Acrylic	Tissue	77.6 (22 N/25mm)	11.1 (0.28mm)	5.1 (0.13mm)	White	White PCK
	<b>P248E</b>	Premium Grade Acrylic	Tissue	77.6 (21 N/25mm)* 49.4 (13.5 N/25mm)**	9.3 (0.24mm)	4.3 (0.11mm)	Black	White PCK

\* Face Side  
\*\* Liner Side

# PAPER TAPES
















## DOUBLE-COATED PAPER TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>592</b>	Medium Grade Rubber	Crepe Paper	47 (13 N/25mm)	10.4 (0.26mm)	6.0 (0.15mm)	Beige	White Crepe
	<b>591</b>	Premium Grade Rubber	Flatback	52 (14 N/25mm)	12.0 (0.30mm)	7.0 (0.18mm)	Beige	White Crepe



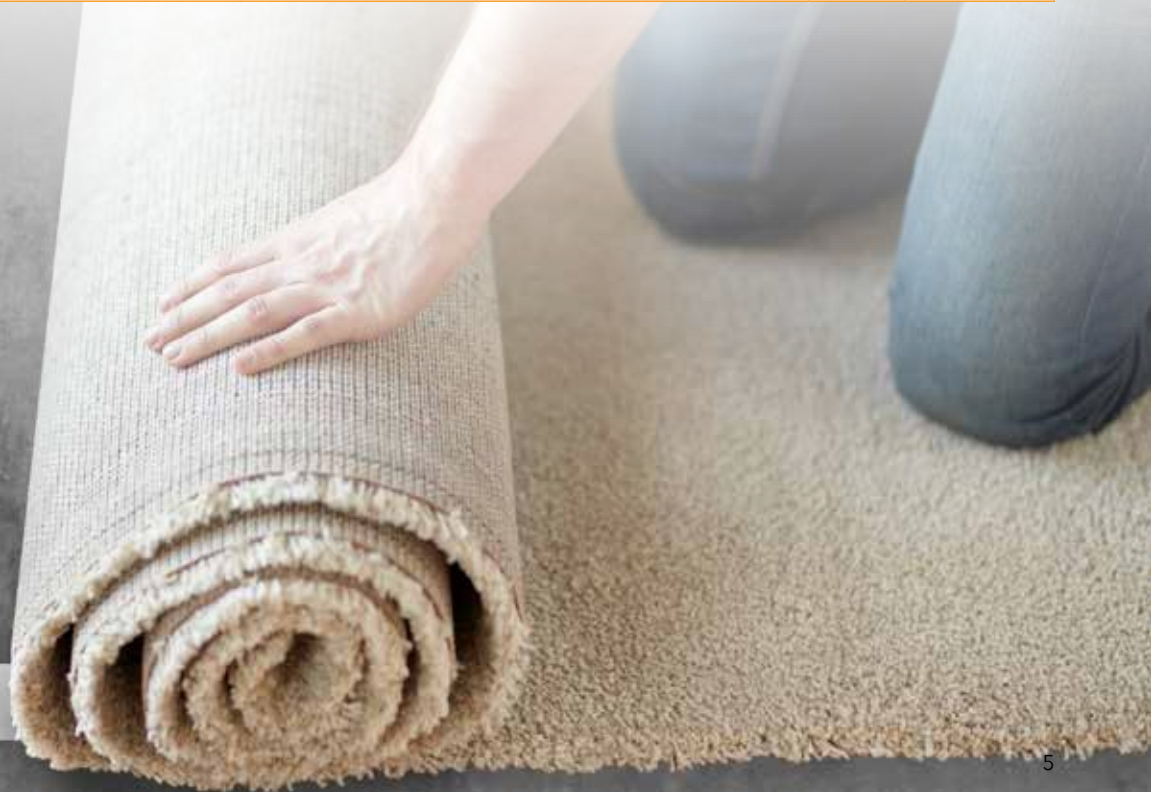


## DOUBLE-COATED FILM TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>P2970</b>	Utility Grade Acrylic	PET	42.3 (12 N/25mm)	8.2 (0.21mm)	3.5 (0.09mm)	Clear	White PCK
	<b>DCP051A</b>	Medium Grade Acrylic	PET	53 (14.5 N/25mm)	6.7 (0.17mm)	3.5 (0.09mm)	Clear	White SCK
	<b>DCP053A</b>	Medium Grade Acrylic	PET	60 (16.42 N/25mm)* 55 (15 N/25mm)**	8.4 (0.21mm)	3.9 (0.10mm)	Clear	White PCK
	<b>DCP056A</b>	Medium Grade Acrylic	PET	80 (21.9 N/25mm)* 42 (11.5 N/25mm)**	8.5 (0.23mm)	3.5 (0.09mm)	Clear	White PCK
	<b>Y291M</b>	Differential Permanent/ Removable Acrylic	PET	49.4 (14 N/25mm)* 7.05 (2 N/25mm)**	8.2 (0.21mm)	3.5 (0.09mm)	Clear	White Kraft Paper
	<b>S296R</b>	Premium Grade Acrylic	PET	63.5 (1.8 kg/25mm)	9 (0.23mm)	3.5 (0.09mm)	Red	White
	<b>Y4950</b>	Premium Grade Acrylic	PET	63.5 (18 N/25mm)	9.3 (0.24mm)	6.3 (0.16 mm)	Clear	Red MOPP Film
	<b>HB296</b>	Premium Grade Acrylic	PET	63.4 (18 N/25mm)	7.8 (0.20mm)	1.8 (0.05mm)	Black	White Glassine Paper
	<b>P2960</b>	Premium Grade Acrylic	PET	74 (21 N/25mm)	12.3 (0.31mm)	6.3 (0.16mm)	Clear	White PCK
	<b>DCP800A2PW</b>	Specialty Grade Acrylic	PET	125 (32 N/25mm)	9.9 (0.25mm)	7.9 (0.20mm)	Clear	White PET Film
	<b>Y4960</b>	Specialty Grade Acrylic	PET	63.5 (18 N/25mm)	11 (0.28mm)	8 (0.20 mm)	Clear	Red MOPP Film
	<b>597</b>	Utility Grade Rubber	PVC	55 (15 N/25mm)	9.5 (0.24mm)	5.9 (0.15mm)	Beige	White Flatback
	<b>Y2560</b>	Premium Grade Acrylic	UPVC	88 (24 N/25mm)	11.5 (0.29mm)	8.5 (0.22 mm)	White	Gold Glassine Paper
	<b>Y251D</b>	Premium Grade Acrylic	UPVC	91.5 (28 N/25mm)	8.0 (0.20mm)	5.0 (0.13mm)	Clear	Gold Glassine Paper
	<b>DCV960A</b>	Specialty Grade Acrylic	UPVC	160 (45 N/25mm)	12.1 (0.31mm)	8.9 (0.23mm)	White	White SCK




PCK - Poly-coated Kraft  
SCK - Silicone Coated Kraft

\* Face Side  
\*\* Liner Side







# FOAM TAPES







## DOUBLE-COATED ACRYLIC FOAM TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>AFT200C</b>	Premium Acrylic Foam	20 Mil Acrylic Foam	116 (31.78 N/25mm)	24.8 (0.62mm)	20 (0.50mm)	Clear	Red PE Film
	<b>AFT450G</b>	Premium Acrylic Foam	45 Mil Acrylic Foam	188 (51 N/25mm)	49.8 (1.26mm)	45 (1.14mm)	Grey	Red PE Film
	<b>AFT450W</b>	Premium Acrylic Foam	45 Mil Acrylic Foam	179 (49 N/25mm)	49.8 (1.26mm)	45 (1.14mm)	White	Red PE Film

## HIGH BOND ACRYLIC FOAM TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>SGAFT450B</b>	Structural Grade	45 Mil Acrylic Foam	475 (129.7 N/25mm)	45 (1.1mm)	Black	Red PET Film
	<b>SGAFT450G</b>	Structural Grade	45 Mil Acrylic Foam	475 (129.7 N/25mm)	45 (1.1mm)	Grey	Red PET Film
	<b>SGAFT600C</b>	Structural Grade	60 Mil Acrylic Foam	348 (95.03 N/25mm)	60 (1.5mm)	Clear	Red PET Film
	<b>SGAFT600G</b>	Structural Grade	60 Mil Acrylic Foam	475 (129.7 N/25mm)	60 (1.5mm)	Grey	Red PET Film







## DOUBLE-COATED PE FOAM TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS w/ LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>N2230</b>	Premium Grade Acrylic	1/8" PE Foam	105.8 (29 N/25mm)	128 (3.07mm)	125 (3mm)	White	White Glassine Paper
	<b>N2215</b>	General Purpose Acrylic	1/16" PE Foam	no change	64.25 (1.66mm)	61.25 (1.59mm)	White	White Glassine Paper
	<b>N2208</b>	General Purpose Acrylic	1/32" PE Foam	no change	34.25 (0.87mm)	31.25 (0.8mm)	White	White Glassine Paper
	<b>B4180</b>	Specialty Grade Acrylic	1/32" PE Foam	no change	34.25 (0.87mm)	31.25 (0.8mm)	Black	Green PE Film
	<b>R2215</b>	Premium Grade Rubber	1/16" PE Foam	no change	64.25 (1.66mm)	61.25 (1.59mm)	White	White Glassine Paper
	<b>R2208</b>	Premium Grade Rubber	1/32" PE Foam	no change	34.25 (0.87mm)	31.25 (0.8mm)	White	White Glassine Paper



# ADHESIVE TRANSFER TAPES

## ACRYLIC ADHESIVE TRANSFER TAPES

BRAND	STYLE	DESCRIPTION	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>ATA200</b>	Glass Filled Acrylic	65 (18 N/25mm)	5.7 (0.14mm)	2.0 (0.05mm)	Clear	Gold Densified Kraft
	<b>W2080</b>	Fire Retardant	53 (15 N/25mm)	8.4 (0.21mm)	2.4 (0.06mm)	Clear	White PCK
	<b>ATA400</b>	Glass Filled Acrylic	87 (24 N/25mm)	7.7 (0.20mm)	4.0 (0.10mm)	Clear	Gold Densified Kraft
	<b>Y2070</b>	Acrylic	88 (25 N/25mm)	10 (0.25 mm)	4 (0.10 mm)	Clear	Gold Glassine Paper
	<b>ATG200</b>	Tape Gun Compatible	55 (15 N/25mm)	5.6 (0.14mm)	2.0 (0.05mm)	Clear	Printed Gold SCK
	<b>ATG500</b>	Tape Gun Compatible	73 (20 N/25mm)	8.0 (0.20mm)	4.8 (0.12mm)	Clear	Printed Gold SCK

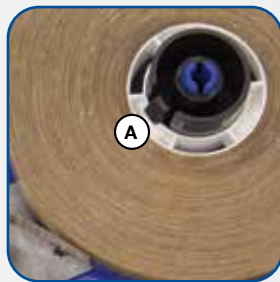
## ATG DISPENSER

BRAND	RESOURCE	DESCRIPTION	CORE SIZE (inches)	MAX. TAPE WIDTH (inches)	MAX. TAPE DIAMETER (inches)	COLOR
	<b>ATGLRDISPENSER</b>	Handheld ATG Dispenser	1	0.75	4.5	Blue

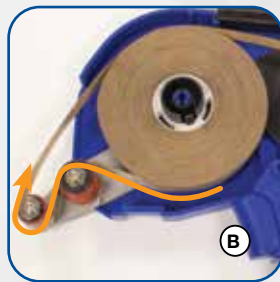
## THREADING DIAGRAM



Start with opening the dispenser on a flat surface.



Place ATG tape in hub until hook **(A)** locks in place.



Press trigger **(B)** while threading ATG tape as shown.



Loop liner through retainer and rotate counter-clockwise to tighten.



Close cover. Pull trigger to apply ATG to surface.



## CORPORATE PROFILE

Headquartered in Sarasota, Florida, IPG is a global provider of packaging and protective solutions across a diversified set of geographies and end-markets. The Company develops, manufactures, and sells a variety of solutions including paper and film-based pressure-sensitive and water-activated tapes, stretch and shrink films, protective packaging, woven and non-woven products and packaging machinery.

### NORTH AMERICA

- |                      |                   |                    |
|----------------------|-------------------|--------------------|
| 1. Ansonia, CT       | 8. Carlstadt, NJ  | 14. Everetts, NC   |
| 2. Atlanta, GA       | 9. Carrollton, TX | 15. Marysville, MI |
| 3. Bardstown, KY (2) | 10. Chicago, IL   | 16. Menasha, WI    |
| 5. Blythewood, SC    | 11. Corona, CA    | 17. Midland, NC    |
| 6. Brighton, CO      | 12. Cornwall, ON  | 18. Montreal, QC   |
| 7. Carbondale, IL    | 13. Danville, VA  | 19. Sarasota, FL   |

### EUROPE

- |                     |                        |
|---------------------|------------------------|
| 20. Schaumburg, IL  | 25. Flensburg, Germany |
| 21. Springfield, OH | 26. Porto, Portugal    |
| 22. Toronto, ON     | 27. Soest, Germany     |
| 23. Tremonton, UT   | 28. Widnes, UK         |
| 24. Truro, NS       |                        |

### ASIA

- |                          |
|--------------------------|
| 29. Chopanki, India      |
| 30. Daman, India         |
| 31. Dahej, India         |
| 32. Jiangmen City, China |
| 33. Karoli, India        |

